



Industrial Vision Systems

• Innovation • Knowledge • Success •

VISION INSPECTION SOLUTION FOR BULLET CAP INSPECTION



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BULLET CAP INSPECTION SYSTEMS

BULLET CAP INSPECTION SYSTEMS developed by the TIVS is a comprehensive inspection solution for detection for the dimension measurement of the Bullet Cap samples. The Inspection system is compact in design and can be easily integrated into existing production lines. The system is programmed to identify common faults emanating from the production and automatically reject the defective components.

Highlights of the system

- ✓ Designed to work in the industrial environment.
- ✓ Can be easily integrated into the existing machinery.
- ✓ Easy menu based programming. Doesn't require knowledge of programming languages like C or C++
- ✓ Faster System Integration leading to Faster ROI.
- ✓ Optional data Capturing system to store and report shift wise data.

Standard Solution Offering

The solution offering are strategically designed to suit the industry needs.

The system comprises of the following stations:

- Single / Dual Inspection station
- Single / Double High speed Vision Capturing & processing System
- Single / Double High speed Strobe controlled Lighting system.
- LCD monitor for process monitoring
- Programming console
- High speed rejection system.
- PLC based control Station.
- Complete mounting accessories.
- Automatic feeder to feed samples to a linear conveyor.
- Inspection station for inspection of various defects.
- Pneumatic Rejection Station for rejecting the defective samples.





Optional:

Data collection terminal to capture and store shift wise statistical information. The standard reporting features include:

- a. Total Components inspected
- b. Total Components rejected
- c. Rejected components tabulated fault wise.
- d. Graphs and trends to show the performance of the system.

Inspection Report:

Sample 1:

| OUTER DIAMETER | THICKNESS |
|---|---|
|  <p>29, Scr29 RUN OK 135ms Individual region 0. Outer Dia Judge: OK Width: 29.359</p> |  <p>29, Scr29 RUN OK 135ms Individual region 2. Thickness Judge: OK Width: 4.622</p> |
| INNER DIAMETER | OUTER OVALITY |
|  <p>29, Scr29 RUN OK 136ms Individual region 1. Inner Dia Judge: OK Correlation 0: 94 Correlation 1: 97 Width: 20.619 Width: 20.418 Distance: 20.617</p> |  <p>29, Scr29 RUN OK 164ms Individual region 3. Labeling Judge: OK Number of Labels: 8 Area: 20.000 Area: 20.000 Area: 20.000</p> |

INNER OVALITY



HEIGHT

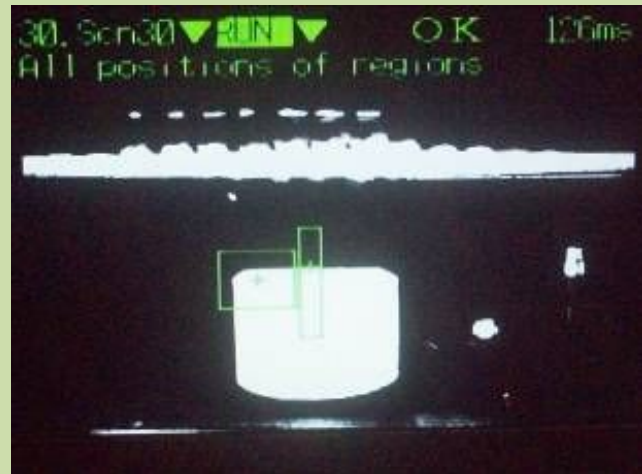


SAMPLE 2 :

INNER OVALITY



HEIGHT



OUTER DIAMETER



THICKNESS



INNER DIAMETER



OUTER OVALITY



DOME SAMPLE



FLAT SAMPLE



REVERSE SAMPLE



Why Us

TIVS is driven by the core values of service, integrity, and innovation. Our strength lies in our agility to adapt to a dynamic market, and our ability to transform challenges into successful market opportunities.

Our capabilities target winning results by understanding your technology needs aligned to your business objectives. Our differentiator is in servicing our clients to make them win; when you talk to us, you will understand our technologists possess significant insight into your business processes, much better than many other service providers.

We are renowned for our ability to provide products, solutions and implementation frameworks that are delivered through a strong focus on core business issues, strong process orientation and industry domain knowledge. We partner with our clients and implement solutions to successful completion, and ensure that they realize the desired business benefits.

We consistently focus on:

- * Reducing the Total Cost of Ownership (TCO) for our customers
 - * Understanding customer needs before making recommendations
 - * Offering solutions based on specific customer needs
 - * Creating an organization based on learning, innovation, and quality
 - * Enabling employees to realize their full potential
 - * Conducting ourselves with the highest sense of integrity
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